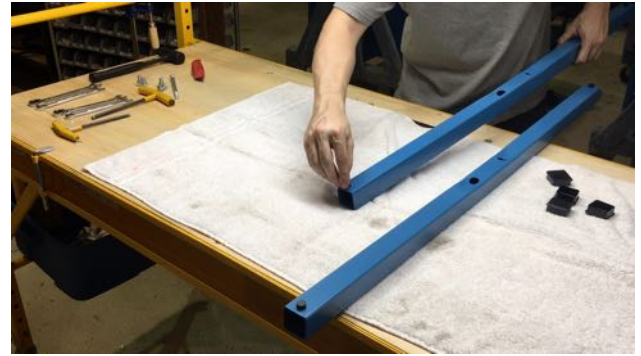


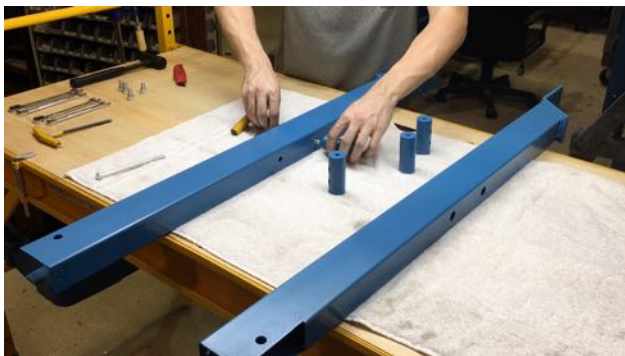
Cutting Unit Rack Assembly



1. Tools needed: 2 - 9/16 wrenches, 2 - 1/2 wrenches, 1 - 1/4 allen wrench, 1 - 5/16 allen wrench, 1 - hammer. Watch the video at <http://www.sipgrinder.com/videos/rackassembly.html>



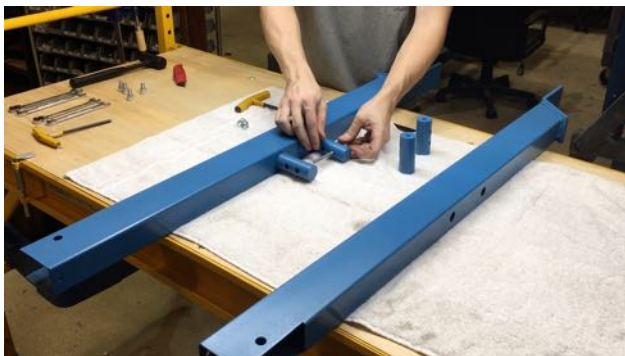
4. Insert end caps and rubber bumpers into top shelf.



2. Attach the posts to the legs using the 3/8-16 x 3/4 socket head bolts and lock washers. Do not tighten.



5. Repeat this procedure for attaching the posts to the top shelves.

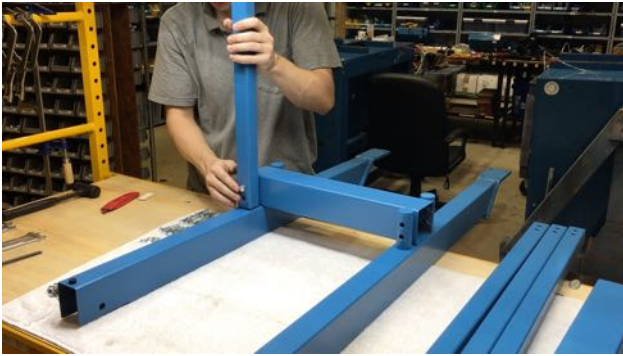


3. Align the holes of both posts using the long 3/8 bolt then tighten the bolts. Remove the long bolt.



6. Place the legs on a flat surface and space them apart with the bottom cross member (the one without the label) so that the holes in the cross member align with the holes on the posts.

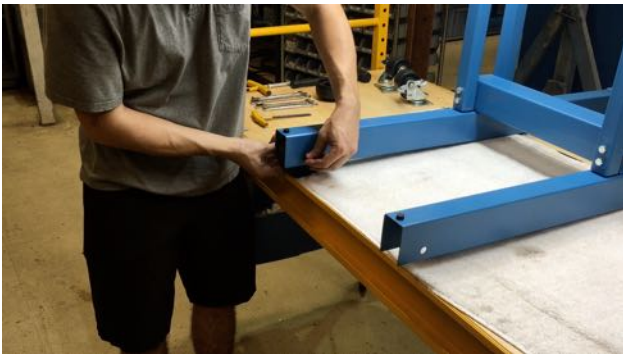
Cutting Unit Rack Assembly



7. Place a column over a post and align the holes. Fasten using the 3/8-16 x 2 hex head bolts, lock washers and nuts. Tighten the nuts finger tight. Repeat for the other three columns.



10. Place the top shelves into the columns.



8. Mount the wheels on the end of each leg using the shoulder bolts and lock nuts. Tighten the nuts.



11. Position the top cross member (the one with the label) between the columns, align the holes using the 3-8/16 x 2 hex head bolts.



9. Mount the casters to one end of the leg using the 5/16-18 x 1 hex head bolts, washers, lock washers and nuts. Tighten the bolts. Place the rack on the floor to complete.



12. With all four wheels touching the floor, tighten the bolts on both the top and bottom of the columns.

Cutting Unit Rack Assembly



13. Insert the bumpers and end caps into the shelves.



16. Position shelves and tighten all nuts.



14. Attach the shelf brackets using the 3/8-16 x 2-1/2 bolts, nuts, washers and lock washers so that the hole closest to the shelf is on the bottom. Put a third bolt in that hole. Leave nuts finger tight.



15. Place each shelf on a column and insert the final bolt with a washer, lock washer and nut.